ITEM NO. | DESCRIPTION | QTY.
--- | --- | ---
1 | SPACER AUTODOOR DRIVE VF-1/2 | 1
2 | CONNECTOR LINK VF SRVO ADOOR | 1
3 | MOTOR COVER SERVO AUTODOOR | 1
4 | LEFT WING VF-1 SERVO AUTODOOR | 1
5 | LEFT COVER VF-1 SERVO AUTODOOR | 1
6 | RIGHT COVER VF-1 SERVO AUTODOOR | 1
7 | RIGHT WING VF-1 SERVO AUTODOOR | 1
8 | MOTOR GUSSET SERVO AUTODOOR | 1
9 | MOTOR MOUNT SERVO AUTODOOR | 1
10 | SERVO AUTODOOR MOTOR ASSY SIGMA5 | 1
11 | VEE RAIL MACHINED VF-1 | 4
12 | RAIL BACK MOUNT VF-1 SERVO AUTODOOR | 2
13 | DOOR DRIVER SRVO ADOOR VF/SL | 2
14 | GEAR RACK MACHINED VF-1 | 2
15 | CNCTR LINK SRVO ADOOR W/INTRLK | 1
16 | CE DOOR INTERLOCK ASSY B | 1
17 | CE INTERLOCK STRAIGHT KEY 7MM OT | 1
18 | INTERLOCK NUT PLATE SM-MED VMC | 1
19 | INTRLK SWTCH BRKT VF-1/5 ADOOR | 1
20 | INTRLK KEY BRKT VF-1/5 ADOOR | 1
21 | SHCS 10-32 X 1 1/2 | 4
22 | PPHS 8-32 X 1/2 | 2
23 | WASHER, #8 FLAT, SAE PLT | 2
<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>WHEEL BOX SERVO AUTODOOR</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>FBHCS 1/4-20 X 1/2 SLF-TP W/LOCTITE PATCH</td>
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<tr>
<td>3</td>
<td>NUT 1/4-20 FLANGE W/ NYLON PATCH Z</td>
<td>12</td>
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<tr>
<td>4</td>
<td>SHCS 1/4-20 X 1 1/4</td>
<td>8</td>
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<tr>
<td>5</td>
<td>WASHER 1/4 FLAT A325 ZINC-PLATED</td>
<td>16</td>
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<tr>
<td>6</td>
<td>VEE WHEEL BUSHING SERVO AUTODOOR</td>
<td>8</td>
</tr>
<tr>
<td>7</td>
<td>VEE WHEEL SERVO AUTODOOR</td>
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<tr>
<td>8</td>
<td>SHCS 1/4-20 X 1/2 ZINC PLATED</td>
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<tr>
<td>9</td>
<td>WHEEL BOX SPACER ROD SRVO ADOOR</td>
<td>2</td>
</tr>
</tbody>
</table>

DESCRIPTION

VMC SERVO AUTO DOOR

SHEET 2 OF 2

DETAIL

SCALE 1 : 3

WHEEL BOX

VMC SERVO AUTO DOOR

SAP DOC NO./VER: 10000004437/01