



ITEM NO.	DESCRIPTION	QTY.
1	GASKET CONVEYOR MTR	3
2	GEARMTR 230V 50/60HZ 1PH 15RPM 960 INLB	3
3	MOTOR COUPLING CONVEYOR	3
4	CHIP CONVEYOR SPACER	3
5	HIGH LEAD AUGER VF-1	1
6	WASHER 5/8 STEEL .048THK X 1 1/4	6
7	WASHER 5/8 WAVE BLK MCMMASTER 90134A	3
8	SHCS 1/4-20 X 3/4 LOCTITE BLACK OXIDE	8
9	SSS 1/4-20 X 3/8 CUP PT WITH NYLOCK PEL	6
10	SHCS 5/16-18 X 2 1/4 DOMESTIC ONLY	3
11	NUT 5/16-18 HEX	4
12	WASHER 1/4 SPLT LOCK PLT MED	23
13	SHCS 1/4-20 X 1/2 ZINC PLATED	4
14	VP-5 PREM MACH SIDE AUGER P 5.25	2
15	VF-1/2 MULTI AUGER PAN ENCL	1
16	GASKET DISCHARGE VF-6	1
17	SHCS 1/4-20 X 5/8 ZINC PLATED	11
18	CHIP DISCHARGE CHUTE W/COVER ASSY	1
19	CHIP CHUTE OTLET COVER	1
20	CHIPPC MTR KEY	3
21	FBHCS 1/4-20 X 1/2 SLF-TP W/LOCTITE PATCH	4

VF-1 - VF-2 MULTI-AUGER ASSEMBLY

EFFECTIVE DATE
AUG 2009

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