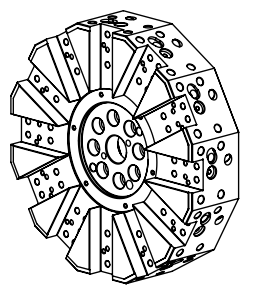
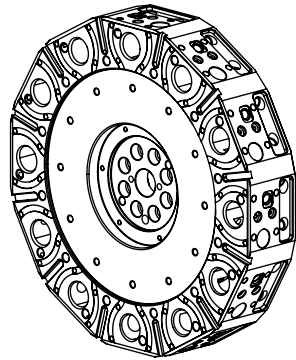


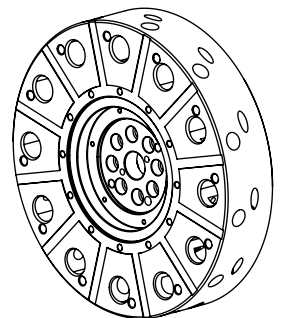
VB STYLE TURRET SHOWN ABOVE
OTHER TURRET VARIATIONS LISTED BELOW



BOT TURRET



24 STATION HYBRID
TURRET



VDI TURRET

| ITEM NO. | DESCRIPTION | QTY. |
|----------|-------------------------------|------|
| 1 | HOUSING FINISH MACHINED | 1 |
| 2 | SRVOMTR ASSEMBLY | 1 |
| 5 | GASKET TURRET GEARBOX | 1 |
| 6 | COVER TURRET GEARBOX | 1 |
| 7 | SHCS 5/16-18 X 1 | 30 |
| 9 | BRACKET TURRET HOME SWITCH | 1 |
| 11 | SPACER GEAR THICK | 2 |
| 12 | SPACER GEAR THIN | 2 |
| 13 | GEAR TURRET DRIVE | 2 |
| 14 | SHCS 1/4-20 X 3/4 | 2 |
| 15 | WASHER 5/16 SPLT LOCK | 4 |
| 16 | O-RING | 2 |
| 17 | O-RING | 1 |
| 18 | O-RING | 1 |
| 19 | SEAL 1.624 O.D. | 1 |
| 20 | FLAG TURRET | 1 |
| 21 | SWITCH BRACKET | 2 |
| 22 | PROX NO | 1 |
| 23 | PROX NC | 1 |
| 24 | PROX N/C | 1 |
| 25 | WASHER #10 | 4 |
| 26 | SHCS 8-32 X 3/8 | 4 |
| 27 | SHCS M3 X 12MM | 2 |
| 28 | SHCS 10-32 X 1/2 | 4 |
| 34 | SHCS 5/8-11 X 1 3/4 | 8 |
| 35 | PISTON ASSEMBLY | 1 |
| 59 | TURRET FINISH MACHINED | 1 |
| 60 | SHCS 1/4-20 X 1 1/4 | 6 |
| 61 | COVER TURRET FRONT 12 STATION | 1 |
| 62 | GEAR 100T TAB DRIVE | 1 |
| 67 | VDI-40 LOCK SCREW ASSY | 6 |
| 69 | BOT 20/40 20MM CAM BTN | 6 |
| 70 | FHCS 1/4-20 X 3/4 | 6 |
| 71 | FITG NPT-1/4-M PLUG | 24 |
| 74 | FBHCS 1/4-20 X 1/2 | 7 |
| 78 | SHCS 3/8-16 X 1 1/4 | 12 |
| 79 | REAR COVER | 6 |
| 80 | CLAMP WEDGE | 6 |
| 81 | CLAMP BLOCK | 6 |
| 82 | O-RING | 1 |
| 83 | O-RING | 1 |
| 84 | O-RING | 1 |
| 85 | SHCS 3/8-16 X 1 | 4 |
| 86 | O-RING | 1 |
| 87 | SSS HOLLOW 1"-12 | 1 |
| 88 | SPRING COMPRESSION | 1 |
| 89 | NOZZLE OUTPUT COOLANT | 1 |
| 90 | COOLANT ASSY. S20/30 | 1 |
| 91 | COOLANT HSG | 1 |
| 92 | PRESSURE SWITCH | 1 |

DESCRIPTON

ST 20/30 TOOL CHANGER 12/24 STATION

EFFECTIVE DATE

JAN-2013

SAP DOC NO./VER: 1000006052/01