1. X-Way Bellows Support
2a. X-Waycover Bellows (left)
2b. X-Waycover Bellows (right)
3a. Left Y-axis Waycover Guide
3b. Right Y-axis Waycover Guide
4a. Left Y-axis Waycover Guide
4b. Right Y-axis Waycover Guide
5. Upper X-axis Bellows
7. Shroud Pallet
8. Rotary Top Cover
9. Rotary Cover
10. Intermediate Pan
11. Front Brace Pan
12. Z-axis Gasket Guard
13. Z-axis Waycover
14. Saddle Cover
15. Upper Y-axis Bellows
16. Lower Y-axis Bellows
17. Rotating Door