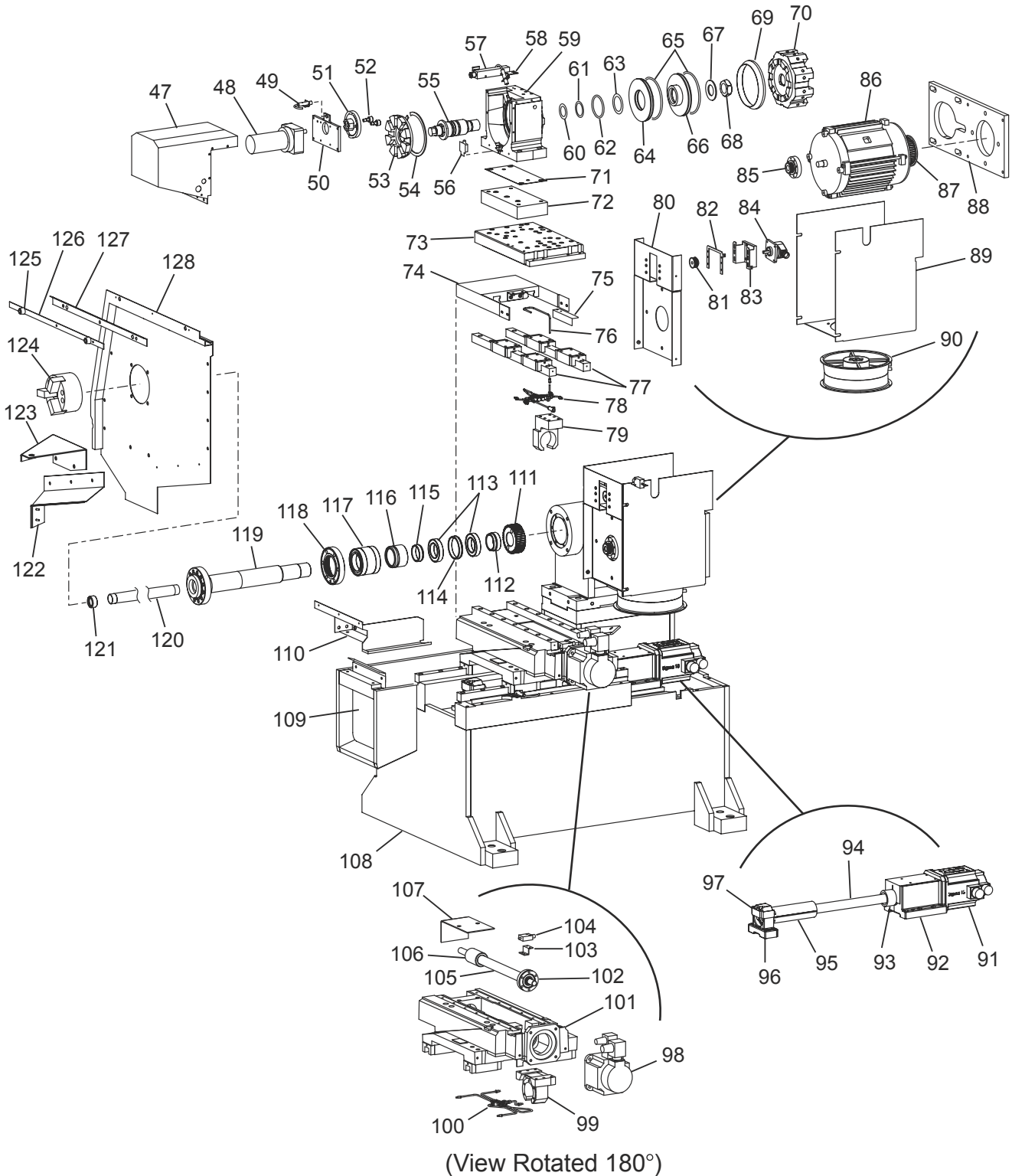




# GT-10 - Internal Enclosure



47. TT-20-3 TC Housing Cover
48. Geneva Drive Motor
49. Tool Position Sensor Switch
50. Motor Bracket
51. Geneva Driver 2 Pin
52. 2X Cam Follower .75 in. Hex,
53. Geneva Flower
54. Retaining Ring 6.000 in. HO
55. Piston Shaft
56. Proximity Switch Bracket  
Tool 1 Switch
57. Coolant Block  
Reducer NPT .375-M x .250 in.-F  
Pipe Plug .375 in. Hex Socket  
4X Loc-Line Valves .25 in.
58. Proximity Switch Bracket - Unclamp  
Tool Unclamp Switch
59. TC Housing Machined
60. O-Ring 2-327
61. Retaining Ring
62. O-Ring 2-336
63. Thrust Washer TRB-3446
64. TC Lower Piston
65. 2X O-Ring 2-358
66. TC Upper Piston
67. Washer 3.000 OD x 1.625 ID x  
.153 in. Thick
68. Jam Nut 1.50-6 x .812 Max Height
69. TC Turret Seal
70. TC Turret
71. Gasket
72. TT-20 Riser Block
73. Cross Slide
74. X-Axis Upper Front Waycover
75. X-Axis Switch Flag
76. X-Axis Nut Feed Line
77. 2X X-Axis Linear Guide 30 x 550 in.
78. X-Axis Lube Line Assy
79. X-Axis Nut Mount
80. Motor - Encoder Mount
81. Drive Sprocket
82. Encoder Spring Clamp
83. Encoder Spring Mounting Box
84. Encoder
85. Motor Balancing Hub Drive  
Timing Pulley .750 in. Bore
86. Spindle Motor 5HP
87. 2X Sub-Spindle Pulley Flange  
Drive Pulley 40T
88. Motor Mounting Plate
89. Fan Shroud
90. Fan 10 in.
91. Servo Motor - Yaskawa 13 No Brake  
Motor Mount Cover
92. Motor Mount Machined
93. Ring Bumper 1.68 in.
94. Ballscrew 32-10-669.2
95. Ballscrew Bumper 7.25 in.
96. Bearing Housing Machined  
Radial Bearing 304PP
97. Bumper Bracket
98. Servo Motor - Yaskawa 05 No Brake
99. X-Axis Nut Housing
100. Z-Axis Lube Line Assy
101. Saddle Machined  
Z-Axis Support Bumper
102. Bearing Race Adaptor 52mm  
Radial Bearing 205PP
103. X-Axis Proximity Switch Mount
104. Proximity Switch
105. X-Axis Ballscrew 32-10-524
106. X-Axis Support Bumper
107. X-Axis Lower Front Waycover
108. Base Machined
109. Chute Flap Retainer  
Chute Flap
110. Right Trough Spindle Shield
111. Sub-Spindle Pulley
112. Lock 50mm Angle Contact
113. 2X Bearing 6010 Open
114. Outer Spacer Finished .575 in. x 50mm
115. Inner Spacer Finished .630 in. x 50mm
116. Lock 60mm Bearing
117. Bearing 7012
118. Sub-Spindle Front Cap
119. Sub-Spindle Shaft
120. Sub-Spindle Drawtube
121. Sub-Spindle Drawtube Adaptor
122. Z-Axis Wiper Mount  
Z-Axis Wiper
123. Shipping Bracket
124. PC5 LMC Chuck Pc5 ZA5-5-34
125. 2X Control Legs
126. Top Door Wiper Bracket
127. Top Door Wiper
128. Fixed Bulkhead
129. Spindle Head Machined