



Coolant Refill - Calibration

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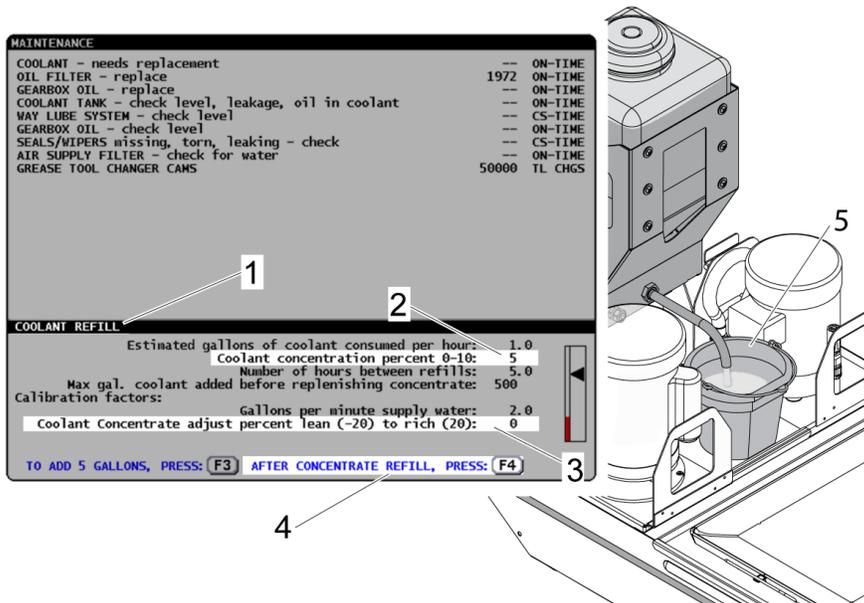


Translation Available



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Classic Haas Control - Coolant Refill - Calibration



1.  Push **[CURNT COMDS]**. Push **[PAGE DOWN]** until the **Coolant Refill** screen shows [1].
2. Fill the Coolant Refill container with 5 gallons of coolant concentrate.
3.  Push **[F4]** [4] to set the **Max gal. coolant added before replenishing concentrate**. Push **[Y]**.
4. Remove the filler hose from the filler pipe.
5. Put a bucket [5] under the filler pipe.
6. **[F3]** starts the coolant flow.
7. **[F3]** stops the coolant flow.
8.  Push **[F3]** to fill the bucket. Push **[F3]** again to stop when the coolant mixture fills the bucket.
9. Measure the concentration of the coolant. Refer to the [Maintaining Your Coolant Mixture](#) video.
10. If the measured concentration is lower than the value for the **Coolant Concentration Percent** [2], increase the value for the **Coolant Concentration Adjust** [3].
11. If the concentration is higher than the value for the **Coolant Concentration Percent** [2], decrease the value for the **Coolant Concentration Adjust** [3].
12. Repeat the measurements until the concentration matches the value for **Coolant Concentration Percent** [2].

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Parameters, Diagnostics And Maintenance

Diagnosics Maintenance Parameters

Lube Coolant Refill

Coolant Refill Settings	Value	Units
Coolant Refill	On	
Estimated Coolant Use Per Hour 1	99.00	Gal
Coolant Concentrate	5	%
Time Between Refills	0.10	Hrs
Maximum Coolant From Remaining Concentrate	400	Gal
Supply Water Rate	2.00	Gal/Min
Concentrate Adjustment	0	%

Estimate the expected coolant use rate.
Enter a value from 0.01 to 200 **2**

Coolant Level

0 % 100

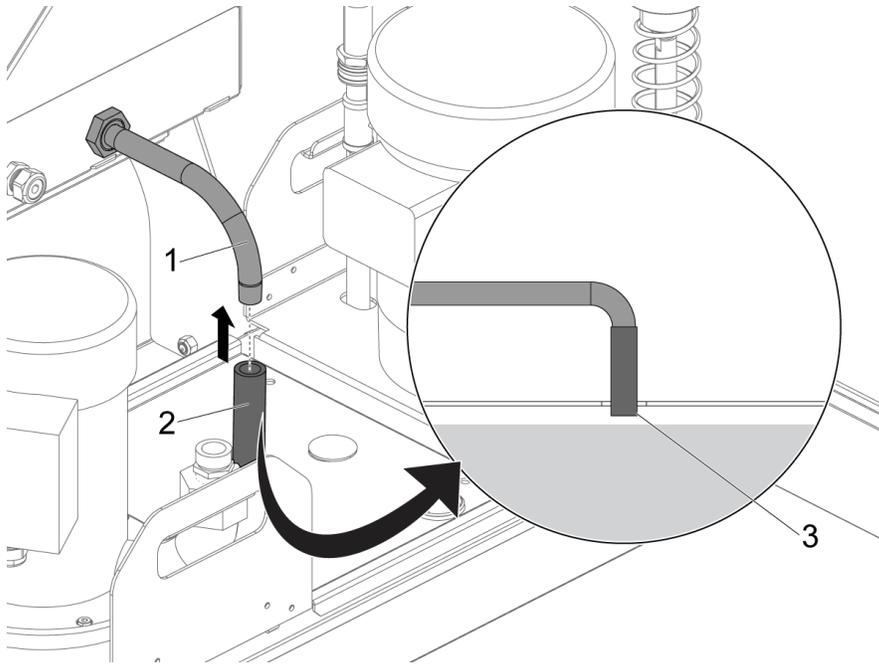
F3 Add 5 gallons of coolant **F4** Concentrate tank refilled

1.  Push **[DIAGNOSTIC]**.
Push the **[RIGHT]** CURSOR arrows to select the **Maintenance** tab.
Push the **[DOWN]** and **[RIGHT]** CURSOR arrows to select the **Coolant Refill** tab.
2. Fill the Coolant Refill container with 5 gallons of coolant concentrate.
3.  Push **[F4]** to set the **Maximum Coolant From Remaining Concentrate**.
Push **[Y]**.
4. Remove the filler hose from the filler pipe.
5. Put a bucket under the filler pipe.
6. **[F3]** starts the coolant flow.
7. **[F3]** stops the coolant flow.
8.  Push **[F3]** to fill the bucket.
Push **[F3]** again to stop when the coolant mixture fills the bucket.
9. Measure the concentration of the coolant. Refer to the [Maintaining Your Coolant Mixture](#) video.
10. If the measured concentration is lower than the value for the **Coolant Concentrate [1]**, increase the value for the **Concentrate Adjustment [2]**.
11. If the concentration is higher than the value for the **Coolant Concentrate [1]**, decrease the value for the **Concentrate Adjustment [2]**.
12. Repeat the measurements until the concentration matches the value for **Coolant Concentrate [1]**.

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Coolant Refill - Filler Hose - Installation

Install the part as shown.



- Filler Hose [2] - Install to the filler pipe [1].

! **Caution:** Make sure the Filler Hose does not touch the coolant [3].