



# Most Common Machine Symptoms and Alarms

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Translation Available



To see more information related to Servicing and Maintaining machine components, go to the [Work on Your Haas](#) section.

## The coolant pump is noisy or cavitates

Troubleshoot this symptom with the [Standard Coolant - System - How it Works and Troubleshooting Guide](#)

## Low TSC coolant flow

To troubleshoot this symptom, use the following:

[TSC-1000 - How it Works and Troubleshooting Guide](#)

[TSC-300/1K - How it Works and Troubleshooting Guide](#)

## Chatter marks on a machined surface

Troubleshoot this symptom with the following:

[Mill Chatter Troubleshooting](#)

[Lathe Chatter Troubleshooting](#)

Additional Resources:

[Mill Tips to Prevent Chatter](#)

[Lathe Tips to Prevent Chatter](#)

## The LCD Monitor does not have video

Troubleshoot this symptom with the [LCD Monitor - How it Works and Troubleshooting Guide](#)

## Tool is stuck in the spindle

Troubleshoot this symptom with the following:

[Mill - Spindle - How it Works and Troubleshooting Guide](#)

[Spindle - Drawbar - How it Works and Troubleshooting Guide](#)

## Hydraulic Power Unit - Pressure fluctuates wildly or the pump oscillates, vibrates, or is noisy

Troubleshoot these symptoms with the [Haas Hydraulic Power Unit - How it Works and Troubleshooting Guide](#)

## Alarm 123 – SPINDLE DRIVE FAULT and Alarm 993 – SHORT CIRCUIT

Troubleshoot this alarm with the [Vector Drive - How it Works and Troubleshooting Guide](#)

## Alarm 124 – LOW BATTERY

Follow the procedure: [Main Processor - Dual Battery Replacement Kit - Installation](#) to replace the battery on the main processor.

## Alarms 161 – 164 AXIS DRIVE FAULT and ALARMS 993, 986, 991, 992 and 994

Troubleshoot these alarms with the [Servo Amplifier - How it Works and Troubleshooting Guide](#)

## Alarm 1101 – PROBE STARTUP FAILURE

Troubleshoot this alarm with the [Wireless Probe System - How it Works and Troubleshooting Guide](#)

## Alarm 2066 – TOOL CHANGER HOME POSITION FAULT

Troubleshoot this alarm with the following:

[Side Mount \(SMTC\) - Double Arm - How it Works and Troubleshooting Guide](#)

[Umbrella Tool Changer - How it Works and Troubleshooting Guide](#)

## Alarm 626 – TOOL-POCKET SLIDE ERROR

Troubleshoot these alarms with the [Side Mount \(SMTC\) - Carousel and Pocket - How it Works and Troubleshooting Guide](#)