



DETAIL A
SCALE 1 : 8

ITEM NO.	DESCRIPTION	QTY.
1	SHCS 1/4-20 X 1 1/4	10
2	TAILSTOCK HEAD ASSY	1
3	NUT 1-14 JAM	1
4	ENCDR STRING BRKT ST20/ST30	1
5	MACHINING TAILSTOCK HEAD	1
6	52-0055 HYD HOSE 4-JIC4F- JIC4F-19	2
7	ENCODER, STRING CABLE, LATHE TAILSTOC	1
8	HYD CYLINDER 2 X 21 ST20	1
9	FITG ORB-4-M X JIC-4-M 90	1
10	HYD CYL COVER OUTER ST20	1
11	STRING ENCODER COVER ST20	1
12	TS ENCODER BRACKET ST20	1
13	TS ENC CBL & HYD HOSE COVER UPPER	1
14	SHCS 3/4-10 X 4.00	4
15	ISOLATOR WASHER	4
16	JACK PIN	4
17	MYLAR HEAD SHIM .001	2
18	MYLAR HEAD SHIM .0005	2
19	SHIM .2290 SPINDLE HEAD SL- 30-40	2
20	DOWEL PIN 5/8" X 1-1/2"	4
21	TAILSTOCK RISER	1
22	LUBE LINE ASSY TAILSTOCK ST20	1
23	TAILSTOCK SKIRT	1
24	DUAL SPINDLE FELT WIPER	1
25	WASHER 1/4 FENDER PLT 1 OD	2
26	NUT 1/4-20 FLANGE W/NYLON PATCH Z	2
27	FBHCS 1/4-20 X 3/4 W/LOCTITE PTCH	2
28	05CS 8-32 X 2 ZINC PLATED	2
29	LINEAR GUIDE CVR STRIP	2
30	MACHINING TS CYLINDER MOUNT	1
31	ALUM SPACER 3/8 X 8-32 EF JOHNSON 313-	2
32	FITG ORB-6-M X JIC-4-M STR	1
33	SHCS M4 X 6 X .7 PITCH ZINC PLT	4
34	FBHCS 1/4-20 X 1/2 SLF-TPW/LOCTITE PTCH	12

DESCRIPTION

EFFECTIVE DATE

ST-20/ST-30 HYDRAULIC TAILSTOCK

FEB-2013

SAP DOC NO./VER: 1000006724/01