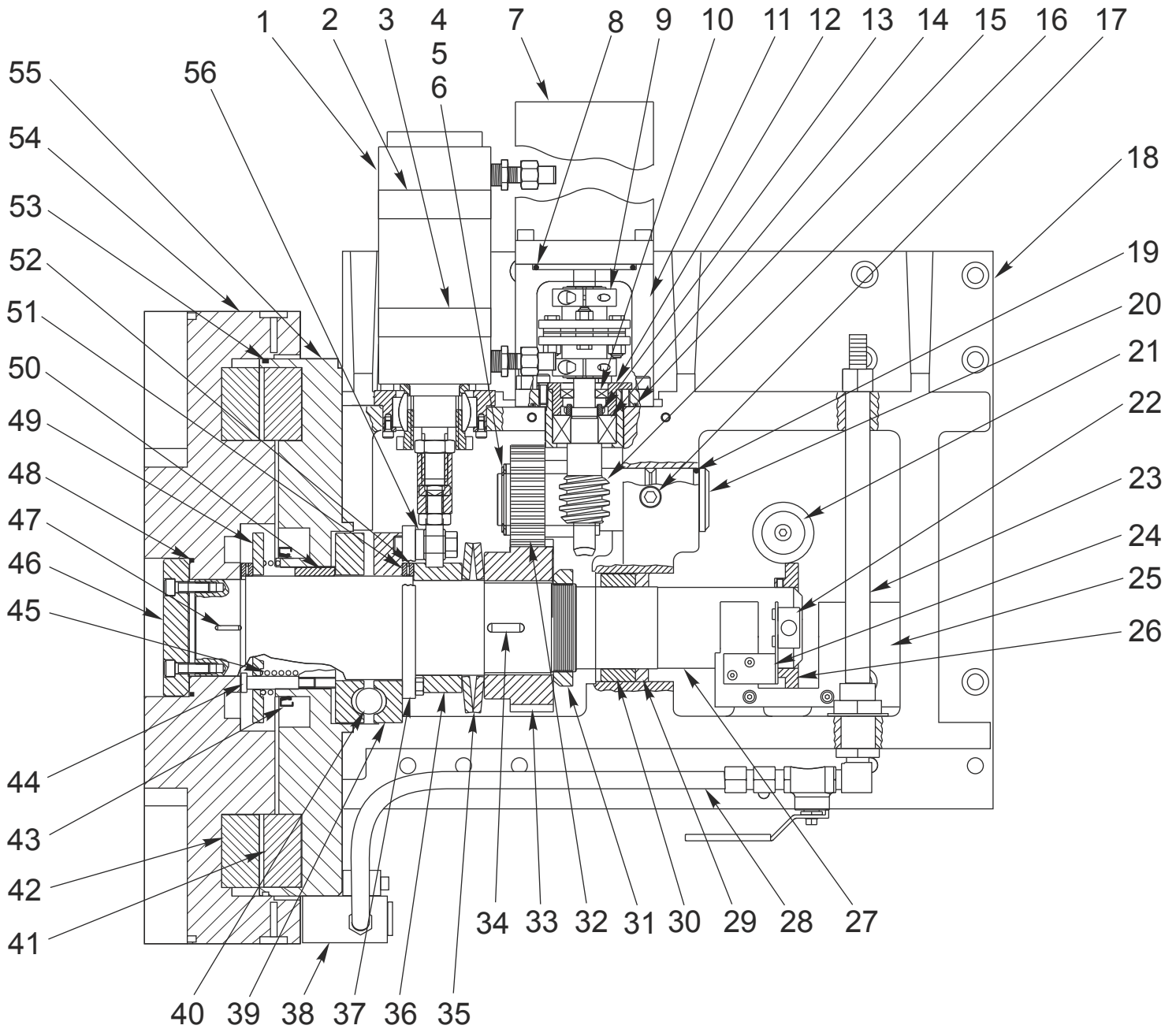




SL-40 - Tool Turret



1. Air Cylinder Assembly
2. Clamp Switch
3. Unclamp Switch
4. 1-1/2 Steel Washer
5. Retaining Ring 5100-150
6. Shim .002 Thick
7. Motor
8. O-Ring 2-02 Buna
9. Coupling Assembly
10. Worm Seal
11. Worm Housing
12. Worm Bearing Clamp
13. Bearing Locknut BH-04
14. Ball Bearing 5204-1SB-Kff
15. O-Ring
16. Worm Shaft
17. 5/16 Steel Balls
18. TC Housing Machined
19. O-Ring 2-130 Buna
20. TC Transfer Shaft
21. TC Spring Retainer
22. Switch (30" Cable)
23. Coolant Line Assembly
24. Home Bracket
25. Clamp Bracket
26. TC Switch Ring
27. TC Turret Shaft
28. Coolant Tubing
29. Seal CR6372
30. TC Rear Bearing
31. Locknut
32. TC Gear Cluster
33. TC Spur Gear
34. TC Spur Gear Key
35. Belleville Washer (2)
36. Belleville Spacer
37. TC Cam Lever
38. Transfer Coolant Nozzle Haas Turret,
(BOT Turret, VDI Turret)
39. TC Turret Cam (2)
40. 15/16 Steel Balls
41. Female Turret Coupling
42. Male Turret Coupling
43. Seal CR29841
44. Shoulder Bolt 3/8 x 1-1/2
45. Die Springs
46. TC Turret Retainer
47. TC Turret Key
48. O-Ring 2-240 Buna
49. Spring Retainer
50. Bushing and 57-0029 Seal
51. Needle Thrust Bearing
52. Thrust Washer TRD-4860
53. O-Ring
54. Turret Block
55. Coupling Mount
56. TC End Rod Spacer