



ITEM NO.	PART DESCRIPTION	QTY.
1	TAILSTOCK RISER, ST-40/40L	1
2	TAILSTOCK BODY, ST-50/55	1
3	CBL CARRIER TAILSTOCK ST-40L LUBE	1
4	KEY 6MM SQ X .75 LG	1
5	COVER, T.S. BSCREW, ST-40L	1
6	CAM LINEAR GUIDE	46
7	SHCS 3/4-10 X 3 3/4	4
8	ISOLATOR WASHER	4
9	WASHER 3/8 SPLT LOCK PLT MED	14
10	SHCS 3/8-16 X 1 3/4 WITH LOCTITE PA	14
11	SSS 3/8-16 X 1 FULL DOG	4
12	DOWEL PIN 3/8 X 1 1/4	4
13	SHIM .2290 T/S HEAD ST40	2
14	T.S.-AXIS GREASE LINE ASSY, ST-40/40L	1
15	SRVOMTR YASK SIGMA V 30 W BRAKE	1
16	PROX SW NC 3 WIRE 1.5' W/CONN	1
17	COVER MTR MNT SGMG 30 REVERSED	1
18	BUMPER 1.95 40/50MM Z-AXIS BSCREW E	1
19	TAILSTOCK SERVO COVER BASE ST-40	1
20	TAILSTOCK SERVO COVER ST-40	1
21	SUPPORT, T.S. BSCREW COVER, ST-40/40L	1
22	BUMPER 3.75 40/50MM Y-AXIS EC400	1
23	AMP, 90A BL	1
24	PLATE TAILSTOCK FELT BACKING ST-40/40L	2
25	FELT WIPER TAILSTOCK ST-40/40L	2
26	BUMPER, T.S. STEADY REST, ST-40/40L	2
27	SKIRT, BACK, TAILSTOCK, ST-40/40L	1
28	SKIRT, FRONT, TAILSTOCK, ST-40/40L	1
29	JACK PIN	4
30	O-RING 2-014 BUNA TAILSTOCK	4
31	DOWEL PIN 3/4 X 2 1/2	4
32	ORIFICE BANJO 5/16-24F X M6 X 1M X 6-32	1
33	MACHINED NUT HOUSING, T.S. ST-40/40L	1
34	ORIFICE 5/16-24F X M6 X 1.0 X 6-32	4
35	ORIFICE 5/16-24 F X 1/8 BSPT X 6-32	4
36	22MM X 35MM DIA COUPLING ASSY	1
37	BEARING LOCKNUT N-06-F	2
38	BEARING DEEP GROOVE	3
39	WASHER WAVE DISC SPRING MCMSTR #971K73	4
40	TAILSTOCK MOTOR MOUNT MACH	1
41	BSCREW 40-10-2620	1
42	BSCREW REV ANCHOR MOUNT KIT 40MM	1
43	TRAY, T.S. GREASE LINE, ST-40L	1
44	LINEAR GUIDE 45 X 2459 WITH CVR STRIP	2
45	BSCREW BEARING	1

DESCRIPTION

ST-40/ST-40L/ST-50/ST-55 TAILSTOCK ASSEMBLY

EFFECTIVE DATE

JULY-2014

SAP DOC NO./VER: 1000038857/01

SHEET 1 OF 1