



# Spindle - Drawbar Force Reference Table

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Translation Available



Spindle Type	Drawbar Force (lbs.)
<b>20 Taper Spindles</b>	
30K RPM	>310
<b>30 Taper Spindles</b>	
12K RPM	1100 - 1300
15K RPM	1100 - 1300
30K RPM	700 - 800
<b>40 Taper Spindles</b>	
4K RPM	900 - 1300
5K RPM (GR)	900 - 1300
6K RPM	900 - 1300
7.5K RPM	1750 - 2100
8K RPM	1750 - 2100
8.1K RPM	1750 - 2100
10K RPM	1750 - 2100
10K RPM (GR/SMM)	900 - 1300
12K RPM	1750 - 2100
15K RPM	1750 - 2100
15K RPM (DM)	1200 - 1400
15K RPM (GR/SMM)	900 - 1300
<b>50 Taper Spindles</b>	
5K RPM	3700 - 4200
6K RPM	3700 - 4200
7.5K RPM	3700 - 4200
10K RPM	3700 - 4200