



Next Generation Control (NGC) - Backup Programs

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Translation Available



Next Generation Control - Backup Programs

Do this procedure to backup the program files on your machine. To backup all of the machine data files, refer to the [Next Generation Control - Backup Machine](#) procedure.

You must have a USB or floppy drive on the side of the control pendant or in the electrical cabinet to do this procedure.

Prerequisites

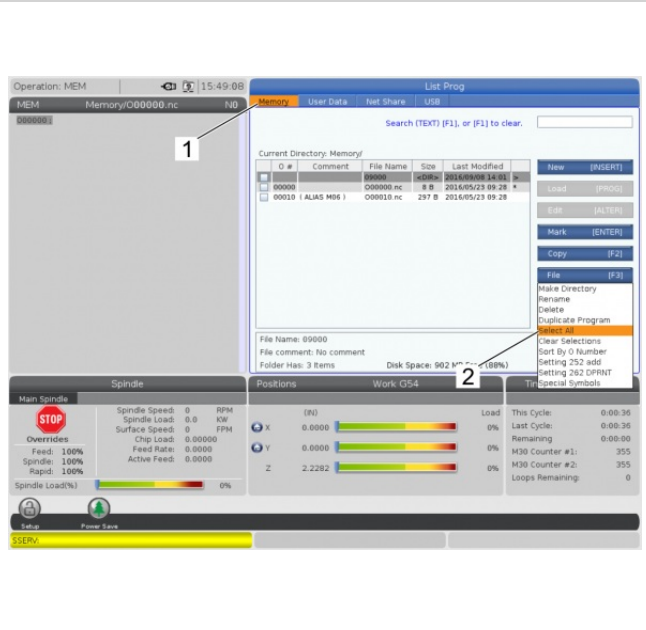
You must have a USB drive on the side of the control pendant to do this procedure.

Tools Required



USB memory device

STEP 1



Push **[POWER ON]**.



Push **[CANCEL]**.



Push **[LIST PROG]**.

Select the **MEMORY** tab [1].



Push **[ENTER]**.



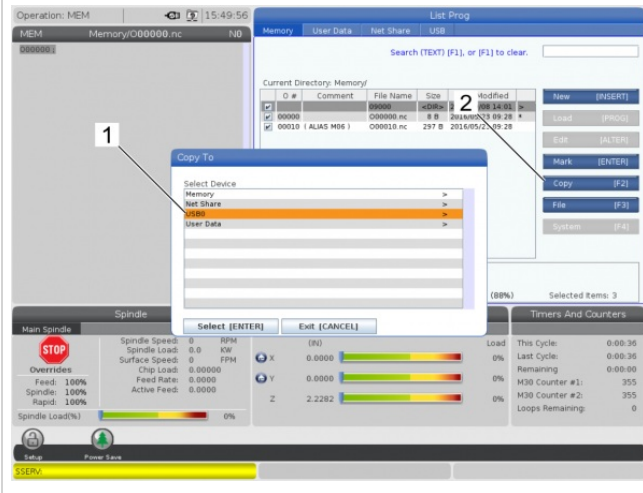
Push **[F3]**.

Use the **[UP]** and **[DOWN]** cursor keys to highlight **ALL** [2].



Push **[ENTER]**.

STEP 2



Push **[F2]** [2].

Select the device. This example uses **USB0** [1].



Press **[ENTER]**.

The backup file is saved on the USB memory device.



Note: If you have the same name file on the USB memory device, the screen will display a message that asks if you want to overwrite the file.